PB83-910404



NATIONAL TRANSPORTATION SAFETY BOARD

WASHINGTON, D.C. 20594

AIRCRAFT ACCIDENT REPORT

COIN ACCEPTORS, INC. CESSNA MODEL 551, CITATION II, N2CA MOUNTAIN VIEW, MISSOURI NOVEMBER 18, 1982



NTSB/AAR-83/04



UNITED STATES GOVERNMENT

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AIRCRAFI ACCIDENT REPORT

Adopted: July 19,1983

COIN ACCEPTORS, NC. CESSNA MODEL 551, CITATION II, N2CA MOUNTAIN VIEW, MISSOURI NOVEMBER 18,1982

SYNOPSIS

At **0930**, on November 18, **1982**, a Cessna Model 551, Citation II, N2CA, with a pilot and two passengers on board, crashed immediately after takeoff from runway 28 at Mountain View Airport, Mountain View, Missouri The pilot and both passengers were killed. The airplane was destroyed by the crash and the posterash fire.

At the time of the accident, the weather at the Mountain View Airport was a ceiling of abcut 100 feet, with visibility about 1 mile in fog. The pilot had requested an IFR clearance, valid until 0930, from air traffic control He arrived at the airport between 0920 and 0925. He boarded his passengers, loaded the baggage, and started both engines. According to witnesses, the takeof was started about 2 minutes after the second engine was started. The takeoff appeared to be normal; however, the airplane crashed less than 3 minutes later, 1.75 miles due north of the airport. There were no witnesses to the accident.

The National Transportation Safety Board determines that the probable cause of the accident was the loss of control of the airplane following the takeoff in instrument meteorological conditions as a result d the pilot's use of attitude and heading instruments which had not become operationally usable and/or his partial reliance on the copilot's flight instruments which resulted in an abnormal instrument scan pattern leading to the pilot's disorientation. Contributing to the accident was the pilot's hurried and inadequate preflight procedures.

1. FACTUAL INFORMATION

1.1 <u>History of the Flight</u>

On November 17, 1982, the pilot of a Cessna CE-551, Citation II, N2CA, called Vichy Flight Service Station (FSS) and filed a request for an instrument flight rules (IFR) clearance for a flight from Mountain View Airport, Mountain View, Missouri, to Lambert – St. Louis international Airport, St. Louis, Missouri, for the following day. The pilot requested the IFR clearance for a 0930 departure. The flight was to be operated under 14 CFR Part 91, and the purpose of the flight was to transport the pilot, who was the president of the company which owned N2CA, and two passengers to St. Louis. Neither passenger was a pilot.

Earlier on November 17, the pilot and the company's chief pilot had **flown** N2CA to Mountain View Airport from St. Louis. The chief pilot said that there were no mechanical deficiencies with the ai-plane, but that he believed that some of the avionics

equipment was slow to warm up and become operationally usable. The Global Navigation System (GNS) $\underline{1}$ / required 4-5 minutes to become operationally usable from the time it was turned on According to the chief pilot, the attitude director indicator (ADI) on the pilot's side **also** required more time to become operationally usable than **some** of the other avionic equipment. He stated that there had been occasions when "we've had to sit for 1-11/2 minutes waiting for the artificial horizon to leave its caged position and go to the normal flight position." He also stated that in the last 10 flying hours, the pilot's heading indicator required more time "than normal to come on line." He said that the pilot had mentioned to him on the previous day that it was taking an increasingly longer time for the flag to disappear before the heading indicator was ready for use in flight. According to the chief pilot, the pilot stated that he (the pilot) occasionally would use the copilot's heading indicator during takecff until the heading information on the pilot's side was operationally usable.

After the flight to Mountain View Airport on November 17, the airplane was refueled with all tanks filked to capacity. A jet-A fuel supply recently had been installed at the airport; the airplane therefore could be "topped off" at Mountain View Airport instead of having to make an extra refueling stop. As a result, the airplane was about 3,400 lbs heavier for flight on the 18th than it had been in past takeoffs from Mountain View Airport.

About 0730 2/ c.s.t., November 18, the pilot called a fixed-base operator at Lambert - St. Louis International Airport and inquired about the weather. The operator was neither a pilot nor a weather observer. He told the pilot that the visibility was at least 11/2 miles, and the ceiling was "fairly low." The operator called the Lambert - St. Louis Air Traffic Control (ATC) Tower and inquired about ATC delays He then called the pilot back and relayed information about the ATC situation. There was no record of any other weather briefing.

At 0909, the pilot called the Vichy FSS for the IFR clearance. The pilot told the FSS specialist that he would need 15 minutes to get to the airport. He was given the clearance which was valid until 0930. The telephone conversation ended at 0914. The call was placed from the pilot's home.

Meanwhile, the chief pilot had conducted a preflight inspection of N2CA, and had taken the airplane out of the hangar. The pilot left his home shortly after 0915 end arrived at the airport between 0920 and 0925. The pilot then loaded the baggage and boarded the two passengers. The chief pilot said that both engines had been started by the time he had driven the tug back to the hangar and started to close the hangar door.

The airplane remained on the ramp for 15 to 30 seconds while a person handed some company material to the pilot through the cockpit window. The pilot was in the left cockpit seat, and a male passenger was in the right cockpit seat. The airplane was immediately taxied directly to runway 28, a distance of about 225 feet. The chief pilot said that the airplane was stopped on the runway for 30 to 60 seconds before the takeoff roll started. He said it was exactly 0930 by his watch when the takeoff roll started. He said that the generators were turned on as soon as the second engine was started, about 2 minutes elapsed from the time they were turned on to the time the takeoff roll was started.

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^{1/} GNS--A very low frequency radio navigation system which provides point to point navigation based on pilot-selected way points for programmed routes.

^{2/} All times herein are central standard time unless otherwise noted.

The chief pilot and another pilot at the airport described the takeoff **as** normal, although the airplane required about three-quarters of the runway before liftoff. The airplane disappeared from sight when it was 20 feet to 50 feet above the runway. The witnesses described the weather **as** low ceilings, reduced visibility because of fog, but no rain. The runway was damp from a previous rainfall. No significant winds were noted.

There were no witnesses to the accident. One person, located one-half mile northeast of the accident site, heard a "jet" fly over his house in a southwesterly direction and shortly afterward heard an explosion. A second person, located one-fifth mile north of the accident site, heard the airplane fly over his house on a southerly heading. He heard a loud explosion and immediately thereafter saw a fire in the woods. He and his sons ran toward the explosion. One son returned to call the sheriff; the call was placed through the operator and was logged at the sheriff's office at 0934. A call was received at 2 nearby State Police office at 0936.

The airplane crashed in a woods about 1.75 miles due north of Mountain View Airport on a heading of 120° in an attitude that was at least 30" nose down and a left bank of 90°. The airplane wreckage was spread over a 400-square-foot area. All three occupants died in the accident.

The accident occurred during the hours of daylight at 37° N latitude and 91° 41'39" W longitude.

1.2 Injuries to Persons

Injuries	Crew	Passengers	Other	Total
Fatal	1	2	0	3
Serious	0	0	0	0
Minor/None	Ω	0	0	0
Total	i	$\overline{2}$	ō	3

1.3 Damage to Airplane

The airplane was destroyed by impact with trees and the ground.

1.4 Other **Damage**

There was some damage to the trees 2nd a sizable crater in the ground in the area of the initial impact.

1.5 <u>Personnel Information</u>

The piiot was trained and certificated in accordance with current regulations. (See appendix B.)

The pilot was the president of Coin Acceptors, Inc., and several other companies. He was described by equaintances and employees as a strong-willed, aggressive individual who had rota! ccafidence in himself as e pilot and as a businessman. He disliked wasting time, and he would schedule and conduct flights to minimize all delays Pilots and individuals who had flown with him said he was a very skilled pilot, although he sometimes violated certain aviation safety practices. They also said that he was very comfortable with flying, and that he used his airplane as many people would use an automobile. Four persons said that they had been in the airplane with him when he had tolled the airplane; this Although Coin Acceptors employed a chief pilot, the president generally flew N2CA without a copilot. He routinely flew in instrument meteorological conditions, and be had logged about 815 hours of actual instrument flight time. He had flown about 3,350 total flight hours, of which 1,750 hours were in the Cessna Citation.

The chief pilot and a person who **bad** flown regularly with the pilot said that the pilot would use the autopilot and the GNS extensively. On flights to St. Louis, he would program the GNS for the flight, and after takeoff, he would engage the autopilot and the GNS. According to the chief pilot, the pilot normally would allow the airspeed to increase to about 200 knots before starting a climbing turn on course.

The pilot had undergone an insurance medical examination on November 10, 1982. The physicians who conducted the examination said that the pilot was in excellent health. The company employee who spoke to and handed Some company material to the pilot shortly before takeoff could not recall if the pilot was wearing eyeglasses. However, he said the pilot kept sunglasses in the airplane and always wore them when he flew.

1.6 Aircraft **Information**

Tke airplane, a Cessna Model 551 Citation II, had been acquired new by Coin Acceptors. It was certified, maintained, and equipped in accordance with current regulations. (See appendix C.) The maintenance program for the airplane was conducted by a Federal Aviation Administration (FAA)-approved maintenance facility in Wichita, **Kansas**, and was approved under 14 CFR 91.169.

The airplane was equipped with two Pratt and Whitney Aircraft of Canada JT15D-4 engines. The airplane's takeoff weight was 13,047 lbs. There were 5,000 lbs of jet-A fuel on board before takeoff. The maximum allowable gross takeoff weight for N2CA was 12,500 lbs based on the certification requirements of 14 CFR Part 23. The airplane could nave been certificated under 14 CFR Part 25, which would have increased the airplane's maximum allowable gross takeoff weight Eo 13,300 lbs. However, two pilots are required for an airplane certificate under 14 CFR Part 25, and Coin Acceptor's Inc., therefore had requested a type certificate under 14 CFR Part 23 to allow for single-pilot IFR flights.

A review of the airplane's maintenance records disclosed no recent mechanical deficiencies. As a result of autopilot **problems** in March, 1981, three autopilot computers were removed and replaced. The copilot's directional gyro was repaired in September, 1982.

1.7 <u>Meteorological Information</u>

At the time of the accident, the general weather conditions for the area from southern Missouri to the Guif Coast were characterized by fog, drizzle, and low stratus clouds There was no convective activity, nor were there reports of turbulence or wind shear.

There was no official weather observer at Mountain View Airport. However, witnesses at the airport reported that the ceiling was between 20 feet and 100 feet, and that the visibility was reduced by fog.

The nearest weather observation stations were Vichy, Missouri, 57 miles north of %fountain View Airport, and Springfield, Missouri, 75 miles west-northwest of the airport. No special observations were taken after the accident. The following hourly observations were recorded:

Vichy

0950: ceiling indefinite 400 feet obscured; visibility--2 miles, light drizzle and fog; temperature--51° F; dewpoint--49° F; wind--140° at 7 knots; altimeter--30.08 inHg.

Springfield

0950: ceiling measured 500 feet overcast; visibility--? miles; temperature--52°F; dewpoint-46' F; wind--150° at 8 knots; altimeter--30.05 inHg.

1.8 Aids to Navigation

Aids to navigation were not a factor in the accident. The nearest VORTAC was **Maples** VORTAC, located **36** nautical miles north-northwest of the Mountain View Airport. There was a nondirectional beacon located at the airport.

19 Communications

There were no known communications difficulties.

1.10 <u>Aerodrome and Ground Facilities</u>

Mountain View Airport, elevation 1,169 feet, is an uncontrolled, noncertificated, general aviation airport. The one asphalt runway (runway 10-28) is 4,700 feet long and 60 feet wide. Air-ground communications at the airport are provided on a uniform communications frequency (UNICOM) located in the airport manager's office. There were no hills or other obstructions in the departure area of runway 28.

1.11 Flight Recorders

The airplane was not equipped with a flight data recorder, **nor** was it required to be by regulation.

1.12 Wreckage and Impact Information

The airplane crashed in a heavily-wooded area. The airplane struck the ground left wing down and nose down on a magnetic heading of about 120° . Major components of the airplane were scattered over a 400-square-foot alCa. (See appendix D.) Most of the components, however, were strewn along a line from the point of initial ground contact to 300 feet on a magnetic heading of about 120° . Examination of the area near the point of impact indicates that the wings did not strike the trees along the flightpath.

The airplane's collision with the ground produced a crater 63 feet long and about 4 feet deep. Small sections of the red glass from the navigation light lens on 'he left wing tip were found in the crater. Small portions of cockpit components, the pilot's side window frame, two pitot masts, and the vertical gyro were found *in* the impact crater at a depth of 4 feet. Parts of both cockpit seats were also found *in* the crater.

All flight control surfaces, the wing flaps, and the landing gear were located in the main wreckage area. The landing gear and the wing flaps were fully retracted. The preimpact elevator, aileron, and rudder trim positions could not be determined. There was no evidence of corrosion αr fatigue on any of the parts which were recovered. The flight control cables exhibited no preimpact damage.

The fuselage was completely destroyed by impact forces The entire fuselage had fragmented into small pieces from fuselage station (FS) 29 to FS 345. Sections of the fuselage aft of the wings from FS 345 to FS 533.25 exhibited severe fragmentation but were larger than the pieces from FS 29 to FS 345.

Examination of a battery, located 210 feet from the point of impact near the centerline of the wreckage path, disclosed no evidtnce of battery overheat. The hydraulic reservoir and the hydraulic valves and components exhibited no evidence of preimpact damage. The hydraulic filters were clean.

All major empennage components were located at the accident site. The vertical fin although twisted and compressed chordwise was intact and was attached to the aft fuselage. The rudder was attached to the vertical fin. The rudder trim tab was attached to the rudder, with both trim push-pull rods and jackscrews attached to the trim actuator. The herizontal stabilizer was separated from the empennage structural attachments. The horizontal stabilizer was compressed chordwise at the attachment point to a width of 7 1/2 inches; the normal width at that point is about 32 inches. Both left and right elevators had separated from the horizontal stabilizer. No components of the elevator control and trim systems exhibited preimpact damage.

Both wings were fragmented. The left wing tip was found near the impact crater and the right wing tip was found 169 feet from the left wing tip. There was no indication of preimpact damage or defects with any sections of the spars, spar caps, spar webs, or the wing spar joints. All spar webs were torn from the spars and spar caps. The webs were crushed and distorted. All wing ribs were crushed and compressed.

The two wing flaps and the **flap** drive were located. The flap drive was positioned for fully retracted flaps.

The ailerons were located in the main wreckage area, and there were no indications of preimpact damage.

The upper and lower speed brake panels had separated from the wing attachment points All the panels were located in the main wreckage area.

Both engines were separated from the airplane at the airframe engine mounts, and the low pressure compressor assemblies were located between **340** feet and **395** feet from the point of initial impact. Only the left engine was damaged by ground fire.

The fuel system received severe impact damage. All components including the two primary and boost fuel pumps were separated from their installed positions or fittings. Both manual shutoff valves were found; one valve was in the open position and the second valve was in the partially open position.

The cockpit instruments received severe impact damage. The encoding altimeter was damaged internally and the pointer was detached from the shaft. The barometric dial read 30.11 inHg and 1020 mb. The plastic sphere on the pilot's API was broken into many small sections, and the pieces were contained within the unit case. The horizon Line was in the vertical position from the zero bank indice on the roll scale to the bottom of the indicator. The blue portior of the attitude sphere was on the right side and the brown portion was on the left side. All pointers, warning flags, and command bars were missing. There were no marks which would indicate pitch or bank attitude at impact The copilot's AD! was not located. Both the pilot's and the copilot's horizontal situation indicator (HSI) received extensive impact damage. The pilot's HSI indicated a heading of 20° on the compass card, and had a course pointer reading of 355'. Both NAV mode arrunciator flags were in view. There were no pointers or flags remaining on the copilot's HSI. The compass card was in place and indicated ε heading between 90 and 120°.

Both racio magnetic indicators (RMI) were damaged extensively by impact forces. The compass card on one RMI read 110°, the other read 020°.

1.13 Medical and Pathological Information

All occupants sustained fatal multiple injuries as a result of the **accident**. Post-mortem and toxicological examinations were conducted of the **pilot** and the two passengers. The examinations disclosed no evidence of preimpact incapacitation or preexisting physical or physiological problems which could have affected the pilot's judgment or performance or of any condition that would have incapacitated the passengers during the flight.

1.14 Fire

A ground fire developed after impact The left engine, parts of the fuselage, and all of the cabin seats were damaged by the fire.

1.15 Survival Aspects

The accident was nonsurvivable. The cockpit and cabin integrity was completely destroyed, and the restraint systems failed due to the very high impact forces. The piiot's lap belt was found in the latched position. There was no evidence to indicate whether the pilot had worn a shoulder harness. All cabin and cockpit seats were damaged severely.

1.16 Tests and Research

1.16.1 Powerplants

Gn December 7, 1982, Safety Board investigators examined both engines from N2CA at the Pratt and Whitney Aircraft of Canada facility. Both engines had been subjected to Severe impact damage. The engines were disassembled to the extent possible. Examination of the engines indicated that they were operating at impact and disclosed no evidence of preimpact malfunctions or damage.

The power stop lever for the fuel control unit pump module for the left engine was positioned at the "0" mark on the power lever position indicator. The power lever could be moved freely throughout its operating range, and no impact marks were noted on the indicator. The fuel control drive shaft rotated freely.

The fuel control unit body of the right engine had separated from the fuel pump. The control's power lever had broken off, and the power iever movement could not be tested.

The main *oil* filter of the right engine was examined. There were no traces of metallic particles found on the filter cartridge.

The examination of the fuel controls did not indicat, any preimpact damage or deficiencies

1.16.2 Fuel

A sample of the jet-A fuel from the Mountain View Airport fuel supply was analyzed in the Williams Pipe Line Company Central Laboratory, Kansas City, Kansas. The fuel sample met the requirements for aviation turbine fuels for jet-A or jet-A-1 except for the following: The minimum smoke point for jet-A and jet-A-1 is 25. The tested fuel was 24. The maximum freeze point for jet-A-1 is -52.6° F. The maximum freeze point of the tested fuel was -45° F.

1.17 Additional Information

1.17.1 Coin Acceptor's Inc., Operating Procedures

Coin Operator's, Inc., used the airplane checklist provided by the Cessna Aircraft Company. The BEFORE TAXIING and BEFORE TAKEOFF segments were as follows:

BEFORE TAXING

- 1. Sights AS REQUIRED.
- 2. Avionic Power Switches INV 1 and ON.
- **3.** DC Amperes and Volts CHECK for normal reading.
- 4. Passenger Advisory Lights PASS SAFETY.
- 5. Aft Facing Seat CHECK FULL AFT ana UPRIGHT.
- 6. Avionics AS REQUIRED.
- 7. Pressure CHECK.
- **8.** Temperature Select AUTO.
- 9. Auto Temp Select AS REQUIRED.
- 10. Cabin Fan HI or LOW if the aft baggage compartment dividers are closed.
- **11.** Pressurization SET ALTITUDE & RATE.
- **12.** AntiSkid CFF.
- **13.** Brakes CHECK (During Taxi).
- **14.** Anti-Ice System CHECK: then AS KEQUIRED.

CAUTION

LIMIT GROUND OPERATION *OF* PITOT/STATIC HEAT TO TWO **MINUTES TO** PRECLUDE DAMAGE TO THE ANGLE-OF-ATTACK SYSTEM.

BEFORE TAKEOFF

- 1. Igrition ON.
- 2. Engine Instruments CHECK.
- 3. Fuel Quantity CHECK.
- 4. Flight Instruments CHECK.
- 5. Avionics CHECK & SET.
- 6. Autopilot ENGAGE; CHECX **PITCH** AND RGLL, HEADING MODE, ALT. MODE and TRIM. PUSH TO TEST MUST DISENGAGE AUTOPILOT.
- 7. **Trim -** SET.
- 8. Controls and Speedbrakes FREE & CORRECT.
- 9. Flaps SET.
- 10. Pressurization Source Selector NORMAL.
- 11. V₁, V_R, Y₂, Fan Speed Settings CONFIRM.

- 12. Anticollision Lights ON.
- 13. Pitot/Static Heat ON.
- 14. AntiSkid ON.
- 15. Annunciator Panel CLEAR (Except ACM EJECTOR ON).

1.17.2 Pilot Training

The pilot received Cessna Citation transition training from American Airlines between June 21, 1977, and July 23, 1377. The training included the following:

Ground School	-	38.30 hours
Simulator	-	36.30 hours
Actual Flight Time	-	5.00 hours

The oral examination and the airplane flight cheek were administered by an FAA inspector.

The pilot completed two 3-day recurrent training sessions at Flight Safety International in June 1979 and August 1581. Both training sessions were completed satisfactorily. The recurrent training covered normal and emergency procedures

1.17.3 Air Traffic Control

The Vichy FSS at Rolla, Missouri, is the controlling facility for the Mountain View Airport area. The Kansas City Air Route Traffic Control Center (ARTCC) is responsible for the airspace over Mountain View and had N2CA's IFR flight plan on file. The recorded radar data for the Mountain View area at the time of the accident did not reveal any primary or secondary radar targets. The lowest altitude at which radar coverage is available in the Mountain View area is between 4,000 feet and 5,000 feet; coverage is intermittent at 4,000 feet and reliable at 5,000 feet.

1.17.4 Flight Director System

The airplane was equipped with a Sperry SPZ-500 autopilot/Flight Director Instrument System. The s_tem included an automatic pilot, the pilot's ADI, the pilot's HSI, air data computer with associated outputs, autopilot controller, vertical navigation system which included altitude alerter, touch control steering, a rate gyro, and autopilot servos.

The piiot's ADI was an AD-500, single-cue 5-inch display. (See figure 1.) Pitch and roll attitude reference data are provided by a high inertia gyro located forward of the cockpit. The performance data for the gyro indicate the following:

GYROERECTION - Vertical within 3 minutes after power is applied.

Once the gyro is erect and the attitude warning flag disappears, the attitude indicator provides the pilot with reliable attitude information. Taxiing the airplane before the gyro is fully er-cred will affect the accuracy of the ADI display even though the attitude waxing flag may not be visible.

If no power is applied to the ADI or if **power** is interrupted during normal operation, the attitude sphere will indicate a left bank. The roll-attitude pointer will be in the horizontal position with the blue portion of the sphere to the right of the pointer.

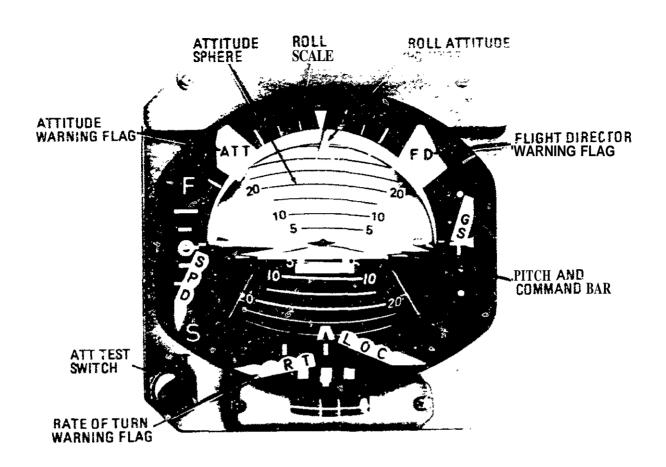


Figure 1.--Pilot's AD-600 Attitude Director Indicator.

The tolerance of the ADI in the unpowered state is 90° left bank $\pm 25^{\circ}$. Once power is applied to the system and the vertical gyro reaches operating speed to drive the ADI, the attitude sphere will move to a position where the roll attitude pointer aligns with the zero mark on the roll scale. At that time, the attitude warning flag disappears, and the pitch and roll command bar appears. The flight director warning flag disappears when power is applied to the flight director and will remain concealed unless the command bar information is unreliable. The attitude warning flag will also remain concealed unless the attitude information is unreliable. The autopilot can be engaged only when the gyros, which drive the ADI and the HSI, are operating properly.

The attitude sphere has the capability to provide attitude information up to $\pm 80^{\circ}$ in pitch, and will rotate a full 360° when the airplane is rolled through 360°.

The copilot's ADL a GH-14 Gyro Horizon, was a double cue, 4-inch instrument, with a self-contained vertical gyro. (See figure 2.) It required the same time to become operationally usable as the AD-600.

The pilot's HSI was a RD-600 5-inch display. (See figure 3.) The instrument is powered by a C-14 Gyrosyn Compass System (directional gyro), which provides primary

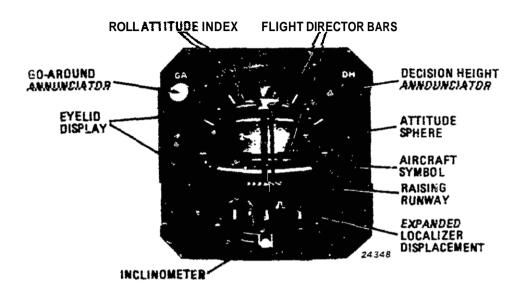


Figure 2. -- Copilot's GH-14 Gyro Horizon Attitude Director Indicator.

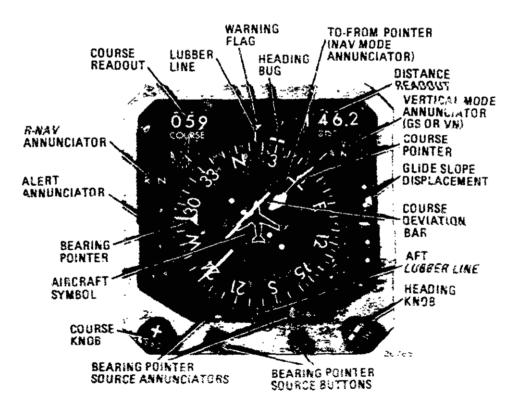


Figure 3. -- Pilot's RD-606 Horizontal Situation Indicator.

heading data to the pilot's heading indicator and the automatic flight control including the yaw damper and flight director systems. The general specifications for the HSI and the C-14 system are as follows:

Start - Up Completely Automatic in Slaved Mode:

Time required for initial synchronization	-	45 seconds maximum
Time required for gyro wheel to reach full speed	-	3 minutes maximum

'he compass synchronization annunicator is located on the compass control

panel.

Taxiing of *the* airplane before the directional gyro has synchronized or before the gyro wheel has reached full speed has a very small effect on the total start-up time.

The copilot's HSI was a RD-44, 4-inch display. (See figure 4.) The system has *e* compass synchronization annunicator. 'he display will oscillate between the two indicators when the system is in the slaved mode, indicating that the gyro stabilized rotating heading dial is synchronized with the airplane's magnetic heading.

Both HSFs have warning flags which appear if the heading information is not reliable, or if the gyro is not providing adequate power to the HSL.

In preparing the airplane for *flight*, the avionics power switch is turned on after both engines are started and after the generators are turned on. The *time* for the *ADIs* and *HSIs* to become operationally usable is determined from the time ?he avionics power switch is activated. Although a maximum of 3 minutes is required for She flight instruments to become operationally usable, the ADI and the HSI should have become operationally usable under the existing temperature conditions for the accident flight in about 2 minutes.

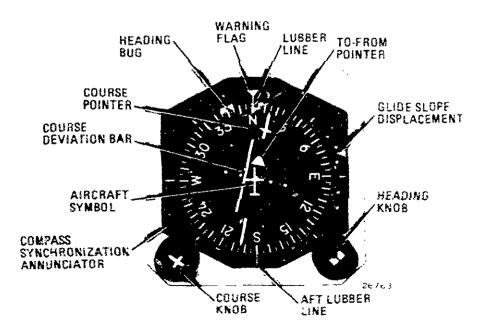


Figure 4.--Copilot's RD-44 Horizontal Situation Indicator.

1.18 New Investigative Techniques

None.

2 ANALYSIS

2.1 General

The airplane was certificated, equipped, and maintained in accordance with applicable regulations The Safety Board's review of the airplane's maintenance records and the onsite examination of the wreckage disclosed no evidence of preimpact failure or malfunction of the airframe, powerplants, flight controls, or related components Postaccident examination of the engines at the manufacturer's facility indicated that both engines were operating at the time of the initial impact Each engine was producing a high level of thrust, although the exact thrust level could not be determined. The fuel control unit- of each engine did not display any evidence of preimpact damage or malfunction.

The airplane exceeded the maximum allowable **gross** takeoff weight by about 500 **Ibs.** However, the difference between the certificated maximum allowable takeoff weight of N2CA (12,500 lbs) and the allowable weight of a Cessna Model 551 (Citation II) certificated for a two-pilot operation (13,300 lbs) was not related to airplane structural 'imitations or performance. As a result, although the airplane exceeded its maximum allowable gross takeoff weight, the additional 500 lbs did not reduce the airplane's per for mance appreciably or alter the handling characteristics Therefore, the additional weight was not considered a factor in this accident.

Aside from the low ceiling and limited visibility, there were no other meteorological conditions which might have contributed to the accident. The pilot had operated N2CA on many occasions in meteorological conditions similar to those which existed et takeoff from Mountain View Airport on the day of the accident. Therefore, the meteorological conditions should not have presented the pilot with any unusual flight problems.

2.2 The Accident

The Safety Board was not able to determine precisely the airplane's flightpath or its attitude along *the* flightpath, since there was no flight recorder information, recorded radar data, or eyewitnesses to the accident However, analysis of the impact site and the airplane wreckage indicated that the pilot lost control **of** the airplane shortly after takeoff and that the airplane struck the ground in an uncontrolled attitude and at a high rate of speed.

The accident site was 1.75 miles north of the airport, and the duration of the flight, based on witness statements and police notification times, was less than 3 minutes and probably between 1 and 2 minutes The airplane struck the ground while near a 120° heading in an attitude which was at least 30° nose down and a 90° banked attitude to the left. The lack of damage to the trees along the ground track to the impact site indicates that the airplane was in a steep bank just before it struck the ground. The pieces of the red lens from the left wing tip confirm that the left wing was down on impact In addition, the position of the attitude to the left. The attitude sphere of the ADI will rotate to a 90° + 25° left bank if power to the instrument is interrupted. However, the extremely high-impact forces experienced by N2CA and the very small time period between initial impact and the crushing of the cockpit area would have locked the attitude sphere in the last attitude position before impact

Given the location of the impact site, the approximate duration of the flight, and the attitude of the airplane at impact, the Safety Board considered two possible flight profiles. First, although the pilot would have started a right turn to a heading of 30° after takeoff from Mountain View Airport (a normal turn for the flight to St. Louis), it possible, based on the very short distance of the impact site from the airport, that the pilot never rolled out on the 30° heading. Rather, for some reason, the airplane might have continued in a progressively steeper bank and tighter turn to the right which developed into a continuous roll to the right. The airplane could have rolled through 90° to the right to the inverted position and continued to a 270° right bank attitude or a left vertical bank of 90°, when the airplane struck the ground. During the continuous roll to the right, the airplane would have continued to turn sharply to the right, turning 200° from takeoff to ground impact on a 120° heading, 1.75 miles north of the airport.

A second possibility is that the airplane was stabilized on a 30° heading, was flown northeast for a very short time, and then was turned right to return to the airport for some reason. After the airplane was established on a southerly heading, a left turn would have been required to enter a right downwind for runway 28. If this flight profile had developed, the pilot could have lost control of the airplane in a steep, descending, high-speed left turn. However, this possibility must be discounted. The weather conditions precluded any visual flight with reference to the airport. In fact, the weather was below landing limits for an instrument approach procedure at Mountain View Airport. Additionally, if the pilot had made a decision to return to the airport, it is likely he would have contacted Kansas City ARTCC to advise the center of his intentions. Consequently, an in-flight situation similar to the first hypothesis is more likely to describe the flight profile of N2CA, since it accounts for a loss of control shortly after takeoff, the absence of radio communications, and the location of the crash site.

The absence of any recorded radar data indicates that the airplane did not climb to 4,000 feet mean sea level (or about $3,00^\circ$) feet above ground level), and physical evidence indicates that the airplane struck the ground at a very high speed. The extensive fregmentation of the airplane and the injuries to the occupants indicate that very high decelerative forces were generated at impact. For example, compression of the horizontal stabilizer from a width of 32 inches to 7 1/2 inches, and the extensive crushing and compression to the wing spars, spar caps, and spar webs indicate extremely high impact forces. The depth and the length of the crater in very hard soil and rock at the initial point of impact further substantiates a high rate of speed at impact. The Cessna Aircraft Company estimated that if the airplane had reached 3,000 fee: above ground ievel in a continuous right roll and turn, and if a minimum 30° descent angle was maintained, the impact speed could have been near 500 knots

Based on the evidence, the Safety Boards investigation concentrated on three possible areas of eausation: (1) pilot incapacitation or incapacitation of the passenger in the right cockpit seat, (2) malfunction or improper use of the flight and navigation instruments, and (3) pilot action.

23 Pilot Incapacitation

It is unlikely #at pilot incapacitation was a factor in the accident. The pilot had been examined by physicians 8 days before the accident and was found to be in excellent health. Furthermore, the toxicology results and the post-mortem examination revealed no medical problems. The pilot was observed by several close friends before the flight and up to the moment the airplane left the airport. All persons said that he appeared to be in good health. The very short duration of the *flight* would have required an immediate incapacitating condition after the airplane took off, which while possible, cannot be substantiated and is unlikely. The Safety Board considered the possibility that the passenger in the right cockpit seat became incapacitated and disrupted the operation of the flight controls. However, this possibility is also unlikely since the toxicology results and the post-mortem examination of that passenger revealed no medical problems.

24 Malfunction of the Flight Instruments

The almost total disintegration of the engine and flight instruments and the avionics equipment made it impossible to examine most of the components, or to test the components. However, a review of the maintenance records disclosed no indication of previous incidents of unreliable flight instruments or avionics equipment. The chief pilot did not recall any occasions where the flight instruments or the avionics equipment had been unreliable or faulty. Interviews with personnel at the facility which maintained N2CA and with these persons who knew the pilot indicated that if there were any known deficiencies with the airplane's flight instrumentation, the deficiencies would have been corrected before flight into instrument meteorological conditions.

The Safety Board believes that the position of the attitude sphere of the pilot's ADI indicated the actual attitude of the airplane at impact -90° banked attitude to the left. The Safety Board realizes that the attitude sphere would have gone to the left bank position if there had been a power failure. However, it is unlikely that the attitude "Dhere would have gone precisely to the 90° point, since the tolerance of the RD-600 was $>0^{\circ} + 25^{\circ}$. Furthermore, the physical evidence near the impact site and the location Of portions of the airplane wreckage in the impact site support the conclusion that the pilot's ADI essentially portrayed the Sank attitude of the airplane at impact. This finding, and the absence of a history of ADI problems, leads the Safoty Board to conclude that the pilot's ADI was functioning properly at the time of the accident.

Although both HSI's were damaged severely, the copilot's compass card indicated a heading of 90° to 120°, which was generally coincident with the airplane's heading at impact. The pilot's HSI indicated 20°. If the gyro which drove the pilot's HSI was slow in bringing the HSI up to speed, as had occurred according to the chief pilot in previous flights, the difference between the two compass readings can be explained. It was concluded that the copilot's HSI was operating properly and providing accurate heading information to the pilot, while the pilot's HSI had not become completely operationally usable at impact A difference in the times required for the HSI's to come up to speed hed been noted by the chief pilot, who also said that the pilot had used the copilot's HSI for heading information on the previous day because the pilot's HSI was slow in becoming operationally usable. In summary, the evidence points to a conclusion that the two HSI's on the airplane were not completely functional. However, it appears that the copilot's HSI was providing accurate heading information and that the pilot's ADI probably was providing accurate attitude information at impact.

The Safety Board could make no evaluation of the autopilot system or the GNS because of the almost complete destruction of the associated components.

2.5 <u>Pilot Actions</u>

In the absence of positive indications that the flight instruments and avionics equipment had malfunctioned, the Safety Board examined the possibility that the pilot did not use the equipment properly. The HSI and the ADI require a maximum of 3 minutes, depending on the temperature, for the appropriate gyros to be erecred and to provide heading and attitude information to the flight instruments. These time limits are reasonable and are common to most similar flight instrument systems. The chief pilot

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stated that the pilot's HSI was slow to become operationally usable. There was, however, no indication that, once operationally usable, the HSI information was unreliable. The same comment was made concerning the pilot's ADI, although this instrument usually was operationally usable before the pilot's HSI. Consequently, the Board concludes that the performance of the flight instruments and avionics equipment on N2CA, as described by the chief pilot, did not represent a malfunction of the equipment. Rather, the Safety Board believes that the pilot's impatience made him unwilling to await the time required for his night instruments and avionics equipment to become operationally usable. This impatience was evident on the day of the accident when the pilot allowed only about 2 minutes from the start of the engines until the takeoff was started. Additionally, the chief pilot's HSI to become operationally usable was indicative of the pilot's general impatience in waiting for the instruments to become operationally usable.

The Safety Board finds it difficult to accept that any airplane, but especially a complex multiengine, turbine-powered airplane, can be started with the appropriate checklists procedures observed, and the airplane taxied to the active runway in less than 5 minutes This apparently was done by the pilot of N2CA on this flight, with the result that most likely the GNS and the pilot's HSI had not achieved fully operational usefulness. The Board believes, however, that the pilot's ADI was properly erected, based on the examination of the instrument and the belief that no pilot would attempt instrument flight without reliable attitude information.

The investigation revealed that the pilot was conscientious about the maintenance and care of N2CA and that he had established a regular program of recurrent ground and flight training for himself and his chief pilot. Has initial preflight preparations were thorough, as indicated by the preflight inspection of N2CA which the chief pilot conducted on November 17, and the pilot's call to the Vichy FSS on that same day to file his IFR clearance request. However, the manner in which he approached the operation of N2CA was often in direct contradiction to his responsible programs for maintenance and training. His most apparent shortcoming in the operation of N2CA was failing to allow time to properly perform the pretakeoff checklist and to prepare the airplane for flight in instrument conditions. Moreover, interviews with persons who knew the *pilot* indicate that he normally operated the airplane in a hurried manner without the thorough use of appropriate checklists

On the morning of the accident, the pilot called the flight service station and requested an IFR clearance. He said he would be ready for takeoff in 15 minutes, and accepted a clearance with a void time of 0930. The pilot did not request a weather briefing for his flight, although he knew that instrument meteorological conditions existed at his destination. Within 15 minutes, the pilot had to drive to the airport, load his passengers and bags, and go through the following checklists: Before Starting Engines; Starting Engines; Before Taxiing; Before Takeoff; and Takeoff. The pilot did not arrive at the airport until sometime between 0920 and 0925, when he boarded his passengers and bags The pilot had less than 5 minutes to perform all the prestart. start taxi and takeoff checklists. According to the chief pilot, about 2 minutes elapsed from the first time the avionics equipment could have been turned on until the airplane started the takeoff roll. The Safety Board believes that ail the required preflight items including an avionics check and a cheek of the autopilot system could not have been accomplished within 2 minutes. The autopilot check itself, which could easily require at least 30 seconds, consisted of engaging the autopilot and observing correct responses in the pitch, roll, heading medes, Operation of the autopilot system also required proper the altitude mode and trim. operation of the flight director system. Consequently, the Board concludes that the pilot did not perform some items on the before takeoff checklist.

Further, the Safety Board can only conclude, given the time schedule the pilot had established, that inadequate time was allowed before takeoff to prepare for the flight The inadequate preflight preparation time **led** to a hurried departure and probably a cursory execution of the required checklists The existing weather should have dictated that the pilot prepare thoroughly for the flight since he knew he would encounter instrument conditions immediately after takeoff. The Safety Board also is concerned that a pilot would consider flight before the flight instruments and avionics equipment were operating properly. If, as the chief pilot stated, the pilot used the copilot's HSI rather than wait the additional few minutes for his HSI to become operationally usable, the pilot's sense of urgency clearly created hazards to safe flight. Certain limitations and procedures are inherent in the operation of airplanes, and pilots must observe the limitations to insure safety. By his actions preceding this accident, the pilot could well have deprived himself of his primary heading information instrument, the GNS, and the autopilot, by starting the takeoff before his flight instruments and avionics equipment had become operationally usable.

Based on the times required for the flight instruments and avionics equipment to become operationally usable, the cockpit procedures the pilot often used, and the known times from engine start to the **beginning** of the takeoff, the Safety Board concludes that the pilot did not have all of the available flight guidance systems operationally sable The Safety Board believes that the pilot's ADI was when h began the takeoff functioning, since that instrument did not have a history of slowness in reaching an operational status and its postimpact condition approximated the airplane's impact attitude. Furthermore, attitude information was most critical to the flight, and the pilot had waited for the instrument to erect properly on the previous day. However, it is likely that the pilot's HSI was not operationally usable, based on the chief pilot's statement and the postimpact position of the compass card. Therefore, the Safety Board believes that the pilot began the takeoff using his ADI and the copilot's HSL This would have caused a disruption of the normal instrument scan pattern. Since it appears that he had resorted to this technique only recently, the use of a nonstandard, unorthodox, instrument Scan and the failure to monitor all the flight instruments probably could have led to disorientation and the loss of control of the airplane. A further factor would have been the increased pilot workload in flying the airplane manually instead of relying on the autopilot.

As in other cases involving multiengine, turbine-powered general aviation airplanes, the Safety Board's investigation and analysis of the accident causation was hindered by the lack of a cockpit voice recorder (CVR) and a flight data recorder (FDR) on the airplane. On April 13, 1918, the Safety Board issued Safety Recommendations **X-79-27** through -29, which urged the development and installation of CVR's and FDR's for complex general aviation airplanes. On August 21, 1982, the Safety Board issued Safety Recommendations A-82-106 through -111, which again urged the FAA to develop recorder standards and regulatory amendments to place modern flight recorders on multiengine, turbine-powered, fixed-wing airplanes and rotorcraft The value of flight recorders in identifying airplane design deficiencies operational problems, and other subtle human factors influences has been established in those accidents where recorders were present, and the need for these devices in complex general aviation airplanes in aiding in accident investigation and prevention has become increasingly apparent. The previous recommendations applied to multiengine, turbine-powered airplanes which require a two-pilot crew. However, tine Cessna Citation II is frequently certificated for two pilots. Additionally, the facts of this accident support the need for flight recorders in multiengine, turbine-powered airplanes. As a result of this accident, the Safety Board reiterates Recommendations A-82-106 through -111 to urge the FAA to expedite rulemaking to require recorders on multiengine turbine-powered airplanes and rotorcraft.

3. CONCLUSIONS

31 Findings

1. There was no evidence of physical impairment or incapacitation of the pilot.

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- 2. The airplane was certificated, equipped, and maintained in accordance with regulations
- 3 There was no evidence that the eirplane structure, systems, powerplants, avionics equipment, or flight instruments malfunctioned or failed.
- 4. The pilot allowed minimal time for the preflight and prestart procedures.
- 5. The pilot either did not use the airplane checklists or u, performed the checklists in an incomplete and perfunctory manner.
- 6. About 2 minutes elapsed from the time the avionics master switch was turned on until the takeoff was started.
- 7. The pilot's horizontal situation indicator probably had not become operational at the time the takeoff wes begun.
- 8. The takeoff was probably made with the pilot flying the airplane manually using attitude information provided by the pilot's attitude director indicator, but most likely using the copilot's horizontal situation indicator for heading information
- 9. The low ceilings deprived the pilot of outside visual references; hov er, there was no indication that the airplanc encountered turbulence.

3.2 Probable Cause

The National Transportation Safety Board determines that the probable cause of the accident was the loss of control of the airplane following the takeoff in instrument meteorological conditions as a result of the pilot's use of attitude and heading instruments which had not become operationally usable and/or his partial reliance on the copilot's flight instruments which resulted in an abnormal instrument scan pattern leading to the pilot's disorientation. Contributing to the accident was the pilot's hurried and inadequate preflight procedures

4. RECOMMENDATIONS

As a result of this accident, the National Transportation Satisfy Board reiterates the following recommendations which were made to the Federal Aviation Administration on August 31, 1982:

Encourage timely adoption of the Society of Automotive Engineers (SAE) standard for "general aviation" flight recorders (intended for installation in multiengine, turbine-powered fixed-wing aircraft and rotorcraft in any type of operation not currently required by 14 CFR 121.343, 121.359, 135.151, and 127.127 to have a cockpit voice recorder and/or a flight data recorder), and issue a Technical Standard Order (TSO) covering such recorders immediately after the SAE doc iment is approved. Include in the TSO requirements that:

a) specify a cockpit voice recorder (CVR) of high enough audio quality to render intelligible recorded dats on each **cf** two channels which reserves one channel for voice communications transmitted from or received in the aircraft by radio, and one channel for audio signals from a cockpit area microphone;

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- b) specify all flight data recorder (FDR) parameters, ranges, accuracies, and sampling intervals cited in Tables I and II (attached);
- c) specify crash and fire survivability standards for CVRs and FDRs which are at least as stringent as those of TSO-C51a for Type I (nonejectable) and Type III (ejectable) recorders as appropriate.
 (Class I, Urgent Action) (A-82-106)

Require that all multiengine, turbine—owered, fixed-wing aircraft certificated to carry six or more passengers manufactured on or after a specified date, in any type of operation not currently required by 14 CFR 121.343, **121.359**, and **135.151** to have a cockpit voice recorder and/or a flight data recorder, be prewired to accept a "general aviation" cockpit voice recorder (if also certificated for two-pilot operation) with at least one channel for voice communications transmitted from or received in the aircraft by radio, and one channel for audio signals from a cockpit area microphone, and a "general aviation" flight data recorder to record sufficient data parameters to determine the information in Table I (attached) as a function of time. (Class II, Priority Action)(A-82-107)

Require that all multiengine, turbine-powered rotorcraft certificated to carry *six* or more passengers manufactured on or after a specified date, in any type of operation not currently required by 14 CFR 127.127 to nave a cockpit voice recorder and/or a flight data recorder, be prewired to accept a "general aviation" cockpit voice recorder (if also certificated for two-pilot operation) with at least one channel for voice communications transmitted from or received in the aircraft by radio, and one channel for audio signals from a cockpit area microphone, and a "general aviation" flight data recorder to record sufficient data parameters to determine the information in Table 11 (attached) as a function of time. (Class II, Priority Action) (A-82-108)

Require that "gfneral aviation" cockpit voice recorders (on aircraft Certificated for two-pilot operation) and flight data recorders be installed when they bec me commercially available. as standard equipment in all multiengine, turbine-powered fixed-wing aircraft and rotorcraft certificated to carry six or more passengers manufactured on or after a specified date, in any type of operation not currently required by 14 CFR 121.343, 121.359. 135.151, and 127.127 to have a cockpit voice recorder and/or a flight data recorder. (Class III, Longer Term Action) (A-82-109)

Require that "general aviation" cockpit voice recorders be installed as soon as they are commercially available in all multiengine, turbine-powered aircraft (both airplanes and rotorcraft), which are currently in service, which are certificated to carry six or more passengers and which are required by their certificate to have two pilots, in any type of operation not currently required by 14 CFR 121.359, 135.151, and 127.127 to have a cockpit voice recorder. The cockpit voice recorders should have at least one channel reserve3 for voice communications transmitted from or received in the aircraft by radio, and one channel reserved for audio signals from a cockpit area microphone. (Class II, Priority Action) (A-82-110)

Require that "genera! aviation" flight data recorders be installed as **soon** as they are commercially available in all multiengine, turbojet airplanes which are currently in service, which are certificated to carry six or more passengers in any type of operation not currently required by 14 CFR 121.343 to have a flight data recorder. Require recording of sufficient parameters to determine the following informaticn as a function of time (see Table I (attached) for ranges, accuracies, etc):

altitude indicated airspeed magnetic heading radio transmitter keying pitch attitude roll attitude vertical acceleration longitudinal acceleration stabilizer trim position or pitch control position. (Class 15, Longer Term Action) (A-82-111)

The FAA responded to Safety Recommendation A-82-106 through -111 on December 15, 1982. The Safety Board classified the FAA response to each **of** the six recommendations as "Open--Acceptable Action," since the FAA indicated that positive action **was** in process to resolve the issues of each safety recommendation. However, the FAA's response was not totelly acceptable, since it indiceted some confusion about the intent of the recommendation. The Safety Board's concern about the FAA's response was stated in a letter to the FAA which raid:

> In your response letter of December 15, 1932, you not only referred to Safety Recommendations A-82-106 through -111, but also to Safety Recommendations A-82-66 and -67 which were issued on July 13, 1982. These latter two recommendations specifically addressed the kinds of recorders required on large aircraft ope ating under 14 CFR 121 and 127. Since Safety Recommendations A-82-66 and -67 deal with a completely different application of flight recorders than Safety Recommendations A-82-106 through -111 ("general aviation" recorders), we perceive that some confusion may exist in the mind's of the Federal Aviation Administration (FAA) evaluating staff as to the thrust of our recommendations. In any event, this linkage of two different series of recommendations has made it difficult for the Safety Board to assess your response.

The Safety Board will continue to monitor the FAA's progress with respect to these safety recommendations. However, the recommendations are reiterated to urge the FAA to expedite action on the safety issues, and to underscore the intent of the safety recommendations to the FAA.

- /s/ <u>JIM BURNETT</u> Chairman
- /s/ <u>PATRICIA A. GOLDMAN</u> Vice Chairman
- /s/ <u>FRANCIS H. McADAMS</u> Member
- /s/ <u>G. H. PATRICK BURSLEY</u> Member
- /s/ <u>DONALD D. ENGEN</u> Member

July 19, 1983

5. APPENDIXES

APPENDIX A

INVESTIGATION AND BEARING

1. <u>Investigation</u>

The Safety Board was notified of the accident about 1130 e.s.t., on November 18, 1982, and immediately dispatched an investigative team to the scene. Investigative groups were established for operations, witnesses, powerplants, structures/systems, human factors and maintenance records.

Parties to the investigation were the Federal Aviation Administration, Cessna Aircraft Company, Coin Acceptors, Inc., and Pratt and Whitney Aircraft Group.

2. <u>Public Hearing/Depositions</u>

No public hearing or depositions were conducted.

APPENDIX B

PERSONNEL INFORMATION

R. Claude Trieman

Mr. Trieman, 64, was the president of Coin Acceptors Inc. He held a private pilot's certificate for airplane, multiengine with an airplane instrument rating. He received a type rating in the Cessna Model 551 Citation II on July 23, 1977. He completed e Biennial Flight Review August 26, 1981. Mr. Trieman had a total of 3,750 flight hours, we which 1,750 hours were in the Cessna Citation; about 1,675 hours were as pilot-in-command of the Cessna Citation.

He held a third class medical certificate issued June 18, 1981, which contained the limitation that the "Holder shall possess correcting glasses for near vision while exercising the privileges of his airman certificate."

Mr. Triernan ned flown .5 hours in the previous 24 hours. In the pest 30 and 90 days, he had flown 20 hours and 60 "tours, respectively.

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APPENDIX C

AIRCRAFT INFORMATION

The airplane, a Cessna Model 551 Citation II, N2CA, serial number 551-0024, was purchased by Coin Acceptors, Inc., and been had flown about 1,155 hours since new. The airplane was equipped with two Pratt and Whitney of Canada engines, model JT15D-4. Each engine total time since new was about 1,155 hours

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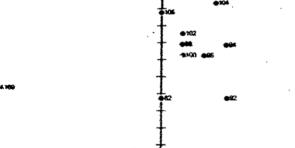
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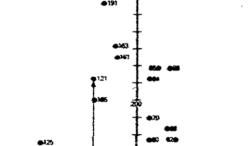
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TEM	DOWN	DUT	DESCRIPTION
. 67	177	10	TH ELEVATOR CONFLETE BALANCE WEIGHT
59	+26	15	FRAME TAR. CONE 5512022 11
21	128	. 7	ENGINE COW
73	1.30	15	PEDESTAL (COCKPIT)
75	234	: ? ?	WARS TIP 5523000.5
77	138	37	
79	125	÷	SADDLE SKM. 6512077 .
128	35		
83	35	20	ENGINE MOUNT BEAM IM
95	135	10	ENGINE PYLON
ş.,	- 36	2	
89	136	đ	ACCESSARY DRIVE BH PC E-7034
32	I.d.e	5	LA CORE ENGINE
93 4	136	1	FIRE SOTTLE
45	144	0	FIRE BOTTLE
97 1	145	*6	RH ELEVATOR WITH TAS COMMECTED
-99 T	145	16	ENTIFE ORIZ STAB TH TO THE
101 }	145	16	VERTICA: FIN
123	145	16	RUDDER & TAB WITH TAB CONNECTED
:05	145	1é	AFT TAILCOME UNDER RUDDER
167	15.	֎	SPERAY DAME SERVO PN 4005-19 964
103	245	13	AFT SPAR & LOWER SKA
111	145	20,	AFT PRESSURE BLICKMEAD & AREA BELOW FLOORBOARD
(* JAL 13 CHD	1	BETWEEN PS 3090 tr PS 345 0 5 J BOX & BUMNT
••3	145	20	2 GC G
715	145	.0 1	BLEED AN COOLER & CAPRY THAU SPAR SPUCE PLATE
1-2 1	156	20	LH TH & BUCKET
114 1	157	*	BATTERY BOX LED
121	105 70	20	BATTERY PECES
!	210		
23	:95 (20	ACM HEAT EXCHANGER
125 1	140	44	ENGINE OIL FALLER
7	156		UPPER SPLED BRAKE PANEL SMOKE DISCOLORED

	DOWN		DESCRIPTION
129	200	35	LOWER WING RUFE ACCESS DOORS
37	1.46	- 44	HUEL LANE & FRTTING
33	1 5 80	106	HYD RESERVOIR
35	105	46	COPILOT SIDE WONDOWS FRAME & OWLER SKIN
37	165	- 66	איז גיאיאל דוף
139	30	- 49	SURGE TANK
1	145	5 0	ENGME WILET
43 .	175		TOP 18 OF AFT POISSUPE RULKIEAD
45	160	80	TRIOCA OUTS & TOOLS ESCAPE HATCH STREAMER STOVIED
47	145	95	THROTTLE-OUADRANT
-1¢	190	500	WEMAC & HYDROLDCH & MISS SHEET METAL MARS
51	140 .	100	FUSELAGE SKIN JANEL 45 287-
-St	175	200	1 2 SUN VISOR
4	275	100	+S 180 DOOR FRAME INCLUDING 2 TOP FITTINGS
57	200		CROWN WINDSHIELD TOP
59	200	110	WONDSHIELD & SIDE WINDOW FRAME
61 1	220	4	AH FROM LEADING EDGE END AN
63	275	10	COPALCT AFT WINDOW FRAME & SIDE WINDOW
45 T	200	20	WHAT FAKER CONTROL 222878 %
65	230	100	LW UPPER WING SKINL IS LONG
<u>49</u>	225	90	2 SMALL FRAG OF PEOT AUSTRUMENT PANEL
71	2.4	200	IN ENGINE LOW PRESSURE COMPRESSOR

DOM	TUO	DESCRIPTION
725	\$30	TAN BLACK
	150	YOP ALT COM OT SUDE ANALYWE FRAME
250	1.	FORMAND DOOP FRAME & CARM DOOM
230	220	FSCAPE HETCH & SEAT BUTHT IN CHOUND FIRE
270	210	TAR ION
7.0	200	HH CARN, SER & ESCAPE HATCH OPFAINS
2%G	200	CONTROL COLOMIN
215	- 10	SPERAN BLACK BOX BT 220 SHEET2293
200	100	CS PANEL & VIEWS SKIN MUNINT
245	15	LAUGHE CENERATON
365	50	FRAME OF NEY ATTITUTE HONCATOR FACE
350	150	AUTO SWITCH PANEL TRANSANT AND MEDINE
335		BLACK BOXES ELECTHOMICS
340	120	CONTROL COLUMN & CROSSOVER TUBE BURNT
340	1 120	FORWARD PHESSURE MULLINGAD & WIRE SIMPLE & NOSE GEAR
355	147	PLOT ADI SPERITY AD 500
340	1 1 17	AND UNCLATOR PANEL CAUSIED
360	120	HI WINDSHIELD CENTER POST
1 355	1125	RADAR MONCATOR PRIMES 400 SN 1635
	110	ADI 4020531 581 SN 78096512
200	120	2 PAX SEAT BASES & I SEAT BACK . BUTHT
	120	OX FOR BOTTLE & LEADING FOR OF CONTINUE SUPPACE
	175	CONLOT SEAT HASE
	725 250 276 276 276 276 275 276 245 360 360 360 360 360 360 360 355	35.3 150 256 190 256 200 270 210 270 210 270 210 270 210 270 210 270 210 270 210 270 200 7% 40 276 40 276 40 276 40 276 40 276 40 276 40 276 40 276 40 276 40 286 120 340 120 340 120 340 120 284 120 284 120 284 120 284 120 285 120







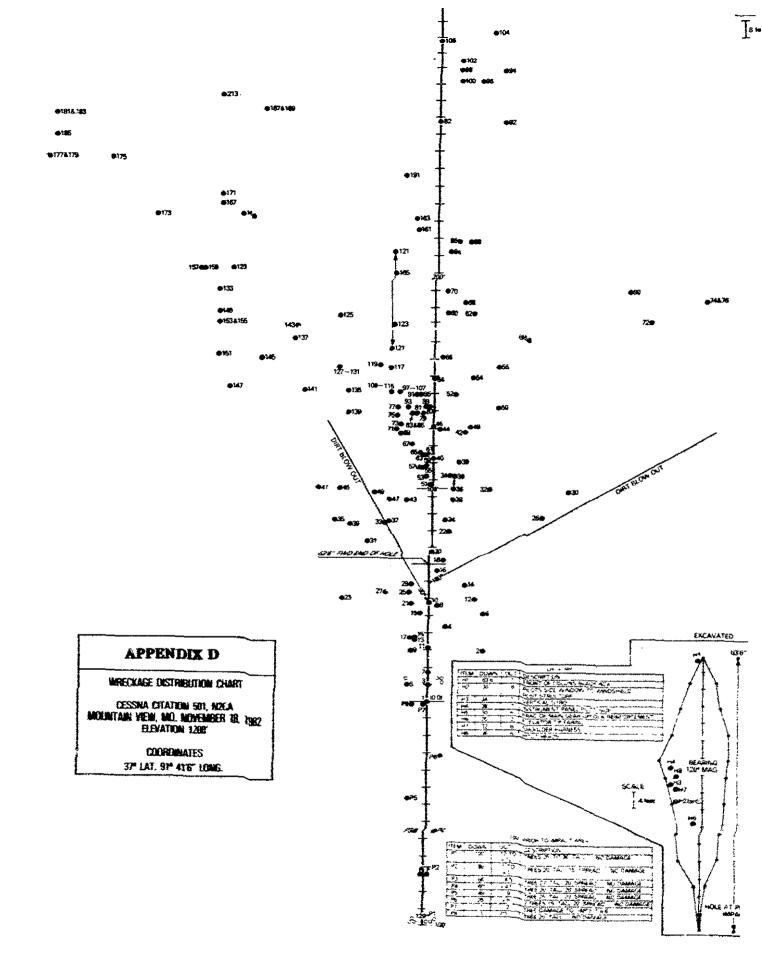


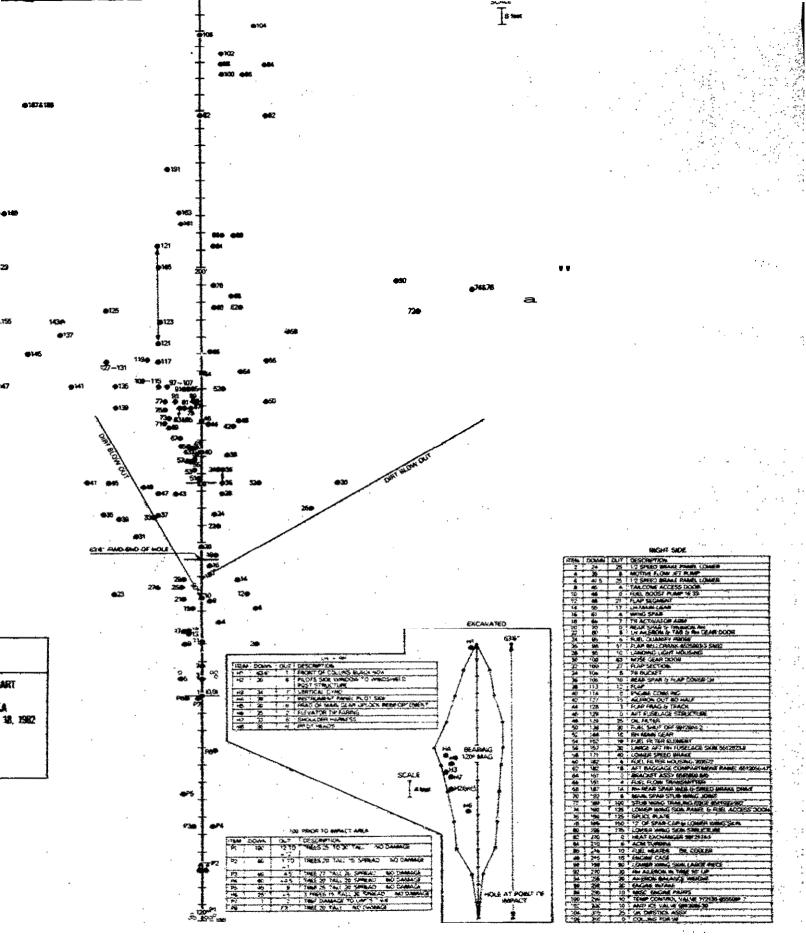


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30**0** 9⁷⁴47% 978







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